Copolyamide Hot Melt Adhesive / Extrusion Applications

**Platamid® M 2468**

*Platamid® M 2468* is a standard thermoplastic copolyamide hot melt adhesive available in pellet form. This low to medium melt viscosity grade is particularly suitable for manufacturing webs, nets, mono- and multi-filaments, and films by extrusion.

*Platamid® M 2468* offers a good adhesion at low fusing conditions to various polar substrates (thermoplastics, thermosets, metal, natural fibers, etc).

*Platamid® M 2468* has good dry cleaning resistance and washing resistance up to 60°C.

**AVAILABLE GRADES**

This product is available:
- Dried with optical brightener (M 2468 TA)
- Un-dried with optical brightener (M 2468 FA)

**PACKAGING**

*Platamid® M 2468 TA* is delivered in 25 kg sealed bags and 500kg sealed big bags (GRVS).

*Platamid® M 2468 FA* is delivered in 500kg sealed rigid containers (GRVC) and 500kg sealed big bags (GRVS).

*These grades are ready to be processed.*

**SHELF LIFE**

Two years from the date of delivery. For any use above this limit, please refer to our technical services.

**RENEWABLE CARBON CONTENT > 25%**

*(calculated, ASTM D6866)*

**MAIN CHARACTERISTICS**

<table>
<thead>
<tr>
<th>PROPERTIES</th>
<th>DRY / COND</th>
<th>UNIT</th>
<th>TEST STANDARD</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>RHEOLOGICAL PROPERTIES</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Melt Volume-Flow Rate</td>
<td>26 / *</td>
<td>cm³/10min</td>
<td>ISO 1133</td>
</tr>
<tr>
<td>Temperature</td>
<td>160 / *</td>
<td>°C</td>
<td>-</td>
</tr>
<tr>
<td>Load</td>
<td>2.16 / *</td>
<td>kg</td>
<td>-</td>
</tr>
<tr>
<td><strong>THERMAL PROPERTIES</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Melting Temperature, 10°C/min</td>
<td>102 / *</td>
<td>°C</td>
<td>ISO 11357-1/-3</td>
</tr>
<tr>
<td><strong>OTHER PROPERTIES</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Density</td>
<td>1060 / -</td>
<td>kg/m³</td>
<td>ISO 1183</td>
</tr>
</tbody>
</table>

**Regional Availability**

North America, Europe, Asia Pacific, South and Central America, Near East/Africa


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platamid.com