

RILSAMID®

ASR 13

PA12, MHL, 18-080, CF 15

Rilsamid® ASR 13 树脂 是一种碳纤增强聚酰胺。该黑色牌号设计用于注塑。

性能	干 / 已调节	单位	测试标准
流变性能			
熔体体积流动速度	10 / *	cm³/10min	ISO 1133
温度	235 / *	°C	-
	455 / *	°F	-
载荷	5 / *	kg	-
	11 / *	lb	-
熔融指数	≥ 10	g/10min	ASTM D1238
机械性能			
拉伸模量	9600 / 9000	MPa	ISO 527-1/-2
	1.39E6 / 1.31E6	psi	
断裂应力	127 / 115	MPa	ISO 527-1/-2
	18400 / 16700	psi	
断裂伸长率	- / 4	%	ISO 527-1/-2
简支梁冲击强度, +23°C	45 / 46	kJ/m²	ISO 179/1eU
	21.4 / 21.9	ftlb/in²	
简支梁冲击强度, -30°C	47 / 48	kJ/m²	ISO 179/1eU
	22.4 / 22.8	ftlb/in²	
简支梁缺口冲击强度, +23°C	11 / 11	kJ/m²	ISO 179/1eA
	5.23 / 5.23	ftlb/in²	
简支梁缺口冲击强度, -30°C	8 / 7	kJ/m²	ISO 179/1eA
	3.81 / 3.33	ftlb/in²	
热性能			
熔融温度, 10°C/min	178 / *	°C	ISO 11357-1/-3
在空气中热分解	223	°C	1% wt. loss
	434	°F	
在氮气中热分解	223	°C	1% wt. loss
	433	°F	
电性能			
表面电阻率	* / 100000	Ohm	IEC 62631-3-2
其它性能			
吸水性, 23°C, immersion, equilibrium	1.5 / *	%	ISO 62

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Source: automatically generated TDS from Material Database on 20-02-2024

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吸湿性	0.6 / *	%	ISO 62
密度	1080 / -	kg/m ³	ISO 1183
	1.08 / -	g/cm ³	

Packaging :

This grade is delivered dried in sealed packaging (25 kg bags / 450 kg rigid containers) ready to be processed

Shelf life :

Two years from the delivery.

For any use above this limit please refer to our technical services.

Processing conditions:

- Typical melt temperature (Min / Recommended / Max) : 240°C / 260°C / 280°C.

- Typical mold temperature : 40 – 90°C.

- Drying time and temperature (only necessary for bags opened for more than two hours) : 4-8 hours at 80-90°C.

加工方法	Headquarters: Arkema France 420 rue d'Estienne d'Orves 92705 Colombes Cedex France T +33 (0)1 49 00 80 80 hpp.arkema.com
注塑	
供货形式	
粒料	
特殊性能	Arkema Inc. – High Performance Polymers 900 First Avenue King of Prussia, PA 19406 Tel.: +1 610 205 7000 hpp.arkema.com
导电, 热稳定, 光稳定	
地区供应	
北美, 欧洲, 亚太, 中南美洲, 中东/非洲	

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