

# RILSAN®

## BESN BLACK P210 TL

PA11-HIP, EHL, 22-007

Rilsan® BESN BLACK P210 TL resin is a polyamide 11 produced from a renewable source. This black grade is plasticized and designed for extrusion.

Rilsan® BESN BLACK P210 TL resin falls into the PA11-PHLY category according to DIN 73378 and fulfills all specifications according to DIN 74324, ISO 7628, NFR 12632, and SAEJ844.

The biobased carbon content of Rilsan® BESN BLACK P210 TL resin is measured at 89% according to ASTM D6866.

| 特性                    | 乾燥/調湿       | 単位       | テスト基準          |
|-----------------------|-------------|----------|----------------|
| <b>機械的特性</b>          |             |          |                |
| 引張弾性率                 | - / 600     | MPa      | ISO 527-1/-2   |
|                       | - / 87000   | psi      |                |
| 降伏応力                  | - / 32      | MPa      | ISO 527-1/-2   |
|                       | - / 4640    | psi      |                |
| 降伏ひずみ                 | - / 31      | %        | ISO 527-1/-2   |
| 破壊呼びひずみ               | - / >50     | %        | ISO 527-1/-2   |
| シャルピー衝撃強さ, +23°C      | 未破壊 / 未破壊   | kJ/m²    | ISO 179/1eU    |
| シャルピー衝撃強さ, -30°C      | 未破壊 / 未破壊   | kJ/m²    | ISO 179/1eU    |
| ノッチ付きシャルピー衝撃強さ, +23°C | - / 76      | kJ/m²    | ISO 179/1eA    |
|                       | - / 36.2    | ftlb/in² |                |
| ノッチ付きシャルピー衝撃強さ, -30°C | - / 10      | kJ/m²    | ISO 179/1eA    |
|                       | - / 4.76    | ftlb/in² |                |
| <b>熱的特性</b>           |             |          |                |
| 溶融温度, 10°C/min        | 184 / *     | °C       | ISO 11357-1/-3 |
| 荷重たわみ温度, 1.80 MPa     | 45 / *      | °C       | ISO 75-1/-2    |
|                       | 113 / *     | °F       |                |
| 荷重たわみ温度, 0.45 MPa     | 110 / *     | °C       | ISO 75-1/-2    |
|                       | 230 / *     | °F       |                |
| <b>その他の特性</b>         |             |          |                |
| %Bio-Based            | 89          | -        | ASTM D6866     |
| 密度                    | 1030 / 1030 | kg/m³    | ISO 1183       |
|                       | 1.03 / 1.03 | g/cm³    |                |

Main applications:

- Fluid transportation
- Tubing for use in motor vehicle

Packaging:

This grade is delivered dried in sealed packaging (25 kg bags) ready to be processed.

Shelf Life:

Two years from the delivery. For any use above this limit, please refer to our technical services.

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Source: automatically generated TDS from Material Database on 20-02-2024

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Processing conditions:

- Typical melt temperature (Min / Recommended / Max) : 230°C / 250°C / 280°C.

- Drying time and temperature (only necessary for bags opened for more than two hours) : 4-8 hours at 80-90°C.

|                                                            |                                                                                                                                                                                                                                                                                       |
|------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
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| 納入形状<br>ペレット                                               |                                                                                                                                                                                                                                                                                       |
| 添加剤<br>滑剤, 可塑剤                                             |                                                                                                                                                                                                                                                                                       |
| 特殊な特性<br>バイオベース, 熱安定化, 光安定化                                |                                                                                                                                                                                                                                                                                       |
| 領域別の利用可能性<br>北アメリカ, ヨーロッパ, アジア/太平洋地域,<br>南・中央アメリカ, 近東/アフリカ |                                                                                                                                                                                                                                                                                       |

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