

ISO 16396 - PA12, EGHL, C22-010 Rilsamid® AESNO 14 TL resin is a polyamide 12.

This grade is designed for extrusion and specially dedicated for application where transparency is required.

特性	乾燥/調湿	単位	テスト基準
レオロジー特性			
メルトボリュームレイト	2.1 / *	cm³/1 0min	ISO 1133
温度	235 / *	°C	-
	455 / *	°F	
荷重	5/*	kg	-
	11 / *	lb	
機械的特性			
引張弾性率	- / 1125	MPa	ISO 527-1/-2
	- / 163000	psi	
降伏応力	- / 34	MPa	ISO 527-1/-2
	- / 4930	psi	
降伏ひずみ	- / 11	%	ISO 527-1/-2
破壊呼びひずみ	- / >50	%	ISO 527-1/-2
シャルピー衝撃強さ, +23°C	未破壊 / 未破壊	kJ/m²	ISO 179/1eU
シャルピー衝撃強さ, -30°C	未破壊 / 未破壊	kJ/m²	ISO 179/1eU
ノッチ付きシャルピー衝撃強さ, +23°C	- / 63	kJ/m²	ISO 179/1eA
	- / 30	ftlb/in <sup>2</sup>	!
ノッチ付きシャルピー衝撃強さ, -30°C	- / 11	kJ/m²	ISO 179/1eA
	- / 5.23	ftlb/in <sup>2</sup>	!
熱的特性			
溶融温度, 10°C/min	178 / *	°C	ISO 11357-1/-3
その他の特性.			
密度	1010 / 1010	kg/m³	ISO 1183
	1.01 / 1.01	g/cm³	

### Main applications:

· Ski top layer

Packaging:

This grade is delivered dried in sealed packaging (550 kg rigid containers)) ready to be processed.

### Shelf life

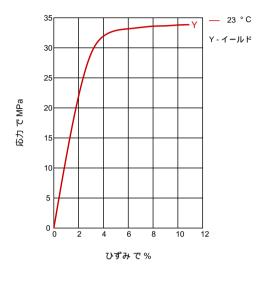
Two years from the date of delivery. for any use above this limit, please refer to our technical services.



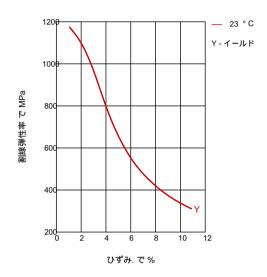
# RILSAMID® AESNO 14 TL

# 機能

応力-ひずみ.



# 割線弾性率-ひずみ.



### Processing conditions, Extrusion:

- Typical melt temperature (Min / Recommended / Max): 230°C / 240°C / 270°C.

- Drying time and temperature (only necessary for bags opened for more than two hours): 4-6 hours at 80°C.

成形加工法	Headquarters:	
異形押出成形,シート押出成形,その他の押出成形	Arkema France 420 rue d'Estienne d'Orves 92705 Colombes Cedex France T +33 (0)1 49 00 80 80 hpp.arkema.com	
納入形状		
ペレット		
添加剤	Arkema Inc. – High Performance	
滑剤	Polymers  900 First Avenue King of Prussia, PA 19406 Tel.: +1 610 205 7000	
特殊な特性		
熱安定化,光安定化	hpp.arkema.com	
領域別の利用可能性		
北アメリカ., ヨーロッパ., アジア/太平洋地域., 南・中央アメリカ., 近東/アフリカ		



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