

PEBAX[®] RNEW[®] 63R53 SP 01

Polyether block **Pebax® Rnew® 63R53 SP 01 resin** is a thermoplastic elastomer made of flexible polyether and rigid polyamide based on renewable resources. This SP grade has been developed to be heat and UV resistant.

The percentage of **renewable carbon measured** according to ASTM D6866 is 77%.

PROPERTIES	DRY / COND	UNIT	TEST STANDARD
RHEOLOGICAL PROPERTIES			
Molding Shrinkage, parallel	1.3 / *	%	ISO 294-4, 2577
Molding Shrinkage, normal	1.2 / *	%	ISO 294-4, 2577
MECHANICAL PROPERTIES			
Tensile Modulus	- / 245 - / 35500	MPa psi	ISO 527-1/-2
Yield Stress	- / 19 - / 2760	MPa psi	ISO 527-1/-2
Yield Strain	- / 40	%	ISO 527-1/-2
Nominal Strain at Break	- / >50	%	ISO 527-1/-2
Strain at Break TPE	>300 / *	%	ISO 527-1/-2
Stress at Break TPE	51 / * 7400 / *	MPa psi	ISO 527-1/-2
Shore D Hardness, after 15 s	56 / *	-	ISO 868
Charpy Impact Strength, +23°C	- / No Break	kJ/m²	ISO 179/1eU
Charpy Impact Strength, -30°C	- / No Break	kJ/m²	ISO 179/1eU
Charpy Notched Impact Strength, +23°C	- / No Break	kJ/m²	ISO 179/1eA
Charpy Notched Impact Strength, -30°C	- / 22 - / 10.5	kJ/m² ftlb/in²	ISO 179/1eA
THERMAL PROPERTIES			
Melting Temperature, 10°C/min	180 / *	°C	ISO 11357-1/-3
OTHER PROPERTIES			
%Bio-Based	77	-	ASTM D6866
Water Absorption, 23°C, immersion, equilibrium	1.5 / *	%	ISO 62
Humidity Absorption, 23°C, RH50%, equilibrium	0.8 / *	%	ISO 62
Density	1030 / 1030 1.03 / 1.03	kg/m³ g/cm³	ISO 1183

MAIN APPLICATIONS:

- Ski shoes
- Athletic foot wear components

PACKAGING:

This grade is delivered dried in sealed packaging (20 and 25 kg bags) ready to be processed.

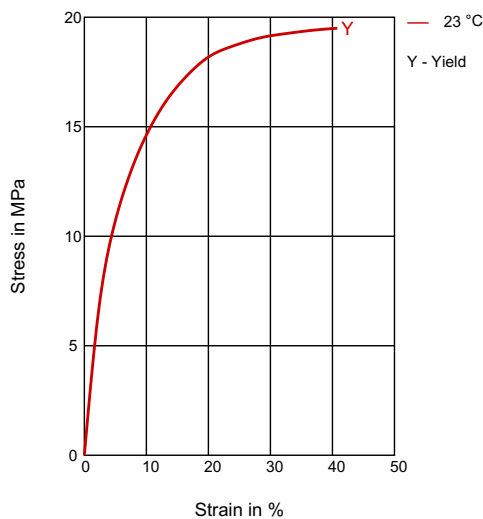
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SHELF LIFE:

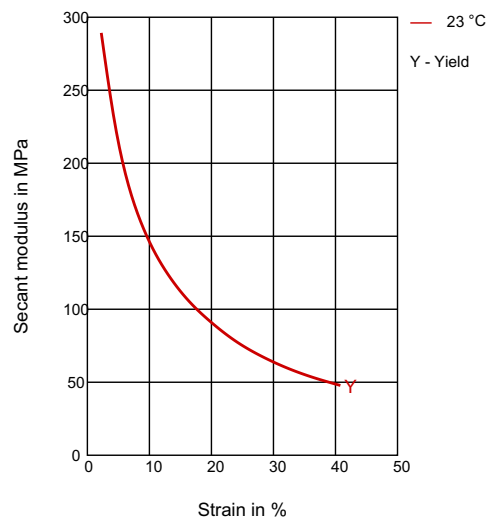
Two years from the delivery. For any use above this limit, please refer to our technical services.

DIAGRAMS

STRESS-STRAIN



SECANT MODULUS-STRAIN



Processing conditions:

- Typical melt temperature (Min / Recommended / Max) : 230°C / 260°C / 290°C
- Typical mold temperature : 25 – 60°C
- Drying time and temperature (only necessary for bags opened for more than two hours) : 4-8 hours at 65-75°C

Processing conditions:

- Typical melt temperature (Min / Recommended / Max): 210°C / 225°C / 240°C
- Drying time and temperature (only necessary for bags opened for more than two hours): 4-8 hours at 65-75°C

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PROCESSING Injection Molding, Film Extrusion, Profile Extrusion, Other Extrusion, Transfer Molding, Casting, Thermoforming	Headquarters: Arkema France 420 rue d'Estienne d'Orves 92705 Colombes Cedex France T +33 (0)1 49 00 80 80 hpp.arkema.com Arkema Inc. – High Performance Polymers 900 First Avenue King of Prussia, PA 19406 Tel.: +1 610 205 7000 hpp.arkema.com
DELIVERY FORM Pellets	
SPECIAL CHARACTERISTICS Bio-Based, Heat Stabilized, Light Stabilized	
REGIONAL AVAILABILITY North America, Europe, Asia Pacific, South and Central America, Near East/Africa	

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